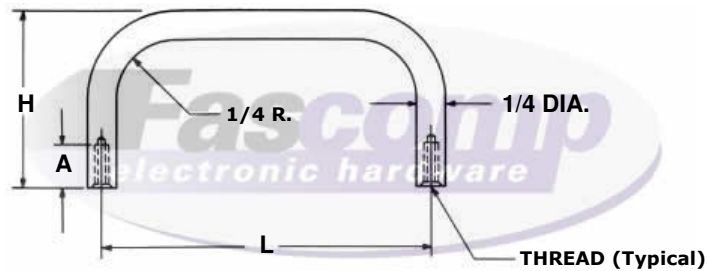


1/4 Round Internal Thread Handles



✓	FCXXXX	Length (L) +/- .031	Leg Height (H) +/- .031
	FC8102	1-1/8	1
	FC8103	1-1/4	1
	FC8104	1-1/2	1
	FC8105	1-3/4	1
	FC8106	2	1
	FC8107	2-1/4	1
	FC8108	2-1/2	1
	FC8109	2-3/4	1
	FC8110	3	1
	FC8111	4	1
	FC8112	5	1
	FC8113	1-1/2	1-1/4
	FC8114	1-3/4	1-1/4
	FC8115	2	1-1/4
	FC8116	2-1/4	1-1/4
	FC8117	2-1/2	1-1/4
	FC8118	2-3/4	1-1/4
	FC8119	3	1-1/4
	FC8120	4	1-1/4
	FC8121	5	1-1/4
	FC8122	1-1/2	1-1/2
	FC8123	1-3/4	1-1/2
	FC8124	2	1-1/2
	FC8125	2-1/4	1-1/2
	FC8126	2-1/2	1-1/2
	FC8127	2-3/4	1-1/2
	FC8128	3	1-1/2
	FC8129	3-1/2	1-1/2
	FC8130	4	1-1/2
	FC8131	4-1/4	1-1/2
	FC8132	4-1/2	1-1/2
	FC8133	5	1-1/2
	FC8134	6	1-1/2
	FC8135	3	2
	FC8136	4	2
	FC8137	5	2
	FC8138	6	2

Create a part number:

Part	Thread	Material	Finish
FCXXXX	XXX	XX	XX
_____ - _____ - _____ - _____			

Thread (A)			
Short lengths, 'A' tapped to maximum depth			
✓	Code (XXX)	Thread	(A)
	632	6-32	3/8
	832	8-32	7/16 - 9/16

Material		
✓	Material Code (XX)	
	A	Aluminum
	B	Brass
	SS	Stainless Steel

✓ Compatible Finish		
A, B, S, SS	0 - Plain	
B, S	5 - Nickel Plate (QQ-N-290)	
A	6 - Iridite #14 Gold (MIL-C-5541E)	
A	7 - Iridite Clear (MIL-C-5541E)	
A	9 - Alodine 1200	
B, S	12 - Zinc Clear (ASTM-B-633)	
B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)	
SS	20 - Passivation (MIL-F-14072D)	
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)	
A	24 - Black Anodize (MIL-A-8625)	
B, S, SS	26 - Black Oxide	
B, S	28 - Zinc Yellow (ASTM-B-633)	

Tolerances
Unless otherwise Specified
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges



Source Control Drawing:
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